# **CIKOcem PUR-SL**



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Self-Levelling Polyurethane-Cement Based Floor System

# Description

CIKOcem PUR-SL is the new generation of polyurethane concrete by CIKO ME, a self-levelling seamless flooring system designed for medium-duty industrial & commercial applications applied between 4 and 6 mm. CIKOcem PUR-SL exhibits good resistance to thermal shock, impacts, abrasions, and chemicals.

The system product consists of liquid components [Parts-A], [Part-B] and powder components [Part-C] filler, [Part-D] colour pigment available in standard and various colours.

# **Benefits & Advantages**

- Provides Seamless finish having total thickness of 4 mm up to 6 mm.
- Easy to apply and install due to its selflevelling proprietary.
- Withstand steam cleaning with a thermal shock up to 70°C.
- Resistant to abrasions and physical impacts
- Resistant to wide range of common chemicals and detergents with non-staining effects.
- Provides a non-slip floor finish in both wet and dry conditions.
- Reduce the microbial growth leading to a hygienic medium.
- Non-taint having low VOC
- Self-priming
- Retains physical properties through wide temperature range from -20°C to 120°C, depending on total applied thickness

# **Application Areas & Uses**

CIKOcem PUR-SL is suitable to be applied in both Commercial and industrial buildings such as:

- Food Processing Plants
- Wet and dry process areas
- Hot and cold process and storage areas.
- Chemical process plants & laboratories

Physical properties	
Form	Four components system Part A: Liquid Part B: Liquid Part C: Powder Part D: Powder
Colour	Wide range
Mixed Density (fresh)	1.8 ± 0.05 Kg/L
Foot Traffic	18-24 hours
Pot life	20- 25 mins @ 25°C
	15- 20 mins @ 30°C
Shore Hardness ASTM D2240	85 ± 3 (D)
@ 21 days	95 ± 3 (A)
Compressive Strength	≥40 MPa @ 7 days
ASTM C579	≥45 MPa @ 28 days
Flexural Strength	≥5 MPa @ 7 days
ASTM C580	≥7 MPa @ 28 days
Abrasion Resistance ASTM D4060 (H22,1000 cycles,1kg)	≤0.6 g
Slip Resistance	68-75 PTV
(Pendulum Test)	(Dry Condition)
BS EN 1341	35-40 PTV
	(Wet Condition)
Thermal Compatibility with Concrete ASTM C884 (4 cycles, -20°C up to 50°C)	Pass (no cracks or delamination)
Pull off Bond Strength to Concrete ASTM D7234	≥1.5 MPa (Concrete Failure)

# **Coverage / Yield**

20 kg Kit of CIKOcem PUR-SL yields between 11 L and 11.5 L of fresh materials that covers 2.75-2.85 m<sup>2</sup> @ 4 mm DFT.

The given coverage figures are theoretical; actual consumption depends on the floor condition, wastage, surface profile and finish.

The recommended total thickness depends on service requirements and conditions. Consult CIKO technical department.



#### Application instructions Surface preparation

The concrete should be minimum cured for 7 days achieving a minimum compressive strength and pull off strength of 25 MPa and 1.5 MPa respectively. The concrete surface moisture content shall not exceed 10%. Early curing movement, shrinkage or cracking that may occur at later stages in the concrete in will be reflected through the final CIKOcem PUR-SL flooring.

Concrete surfaces are to be mechanically prepared to remove laitance, curing compounds and contaminations to achieve a sound and rough surface. The recommended mechanical means are limited to shot blasting, grit blasting or scarification to achieve a concrete surface profile between CSP 4 and CSP 9 as per ICRI Technical Guideline.

To prevent lifting or delamination during curing time and under service conditions, keyways and anchor joints must be cut at all terminations, joints, columns, doorways, walls and drains. For further detailing of terminations and locking, refer to method statement.

All concrete irregularities such as cracks, holes control joints, expansion joints and terminations must be addressed and prepared prior to the application of the flooring. Consult CIKO technical service department for further support.

The final step in cleaning should be complete removal of all residues with an industrial vacuum cleaner.

The concrete surface should be free from dust and loose particles that may impede adhesion.

If installing of an integral cove such as CIKOcem PUR-COV or pre-casted CIKOCem PUR-SL is to be applied, the installation of the cove should be done prior to applying CIKOcem PUR-SL to ensure a clean transition. Refer to technical data sheet and method statement for application instructions.

# Mixing

CIKOcem PUR-SL is a ready to mix four components material that requires the utilization of suitable heavyduty high-speed drill-mixing paddle assembly to ensure a complete mix and to reduce the risk of introducing excessive air into the mixture. Mix the liquid [part-A] in its original packing to achieve a homogenous mixture, dispense the color pigment component [Part-D] whilst the mixer is in the running mode and further mix for 1 to 2 minutes until a wellblended homogeneous color mixture is achieved. Add [Part-B] whilst mixing for additional 1 to 2 minutes. Dispense gradually [part-C] and further mix for an additional of 2 to 3 minutes until all particles are wetted out and a homogenous and flow-able consistency is achieved.

# Priming & Scratch Coat

Properly mixed material should be spread over the prepared surface using steel trowel or scrapper maintaining the required thickness of 1 to 1.5 mm, broadcast CIKO ASG (0.5-1mm) or (0.3-0.5 mm) over the wet applied scratch coat to create a mechanical key bonding with body coat. Allow the material to cure for 18 to 24 hours. Remove all excess of unbonded CIKO ASG by vacuuming prior to overlay the body coat CIKOcem PUR-SL.

# Application of CIKOcem PUR-SL

Immediately after mixing and within maximum 3 minutes, spread the mixed CIKOcem PUR-SL onto the floor at the desired thickness using cam rake or pin screed rake. Lay abutting edges within 10 minutes to ensure a clean edge. Maintaining a wet edge is important in avoiding lines and ridges on the finished floor. Back roll in two directions across slurry with a spiked roller to help settle and even out the finish. Care shall be taken during spike rolling not to leave spike roller marks. This is strictly depending on placing time of material post mixing, ambient temperatures and ambient conditions. Generally, and under controlled temperature of 25°C the material will self-heal spike roller marks within maximum 15 minutes.

# Recommendations

Mock-ups and field test areas are required in order to validate performance and appearance related characteristics to ensure system performance as specified for the intended use, and to determine approval of the coating system including but not limited to:

- Colour
- Inherent surface variations
- Wear and abrasion resistance
- Chemical resistance and stain resistance

Job site variability must be confirmed and assured including but not limited to:

- Surface preparation and profile
- Sunlight and exposure
- Relative humidity
- Dew point temperature
- Ambient and substrate temperature

During application of CIKOcem PUR-SL products may lead to fisheyes, blistering, pinholes, wrinkling, or outgassing of air in the concrete and are not product defects. Priming, shading or evening application may be required. Refer to Precautions section for further details

CIKOcem PUR-SL is recommended for professional use only.

# Maintenance

The long-term performance, appearance, and life expectancy of wear surface products are critically dependent upon a good routine of cleaning and maintenance program where required designed specifically for the installed wear surface. CIKO ME floor coating systems are nonporous, causing dirt and contaminants to remain on the surface. Recommend maintenance program consist of frequent and thorough cleaning utilizing a neutral pH cleaner.

Frequency of washing will vary depending on floor usage type, traffic and age.

# **Curing & Protection**

Specific curing for the finished CIKOcem PUR-SL is not required in normal condition. Protect the applied material for at least 24 hours from light foot traffic, water flow and water vapour condensate.

The applied floor can be put to service within 5 to 7 days depending on prevailing ambient temperatures and conditions

#### Cleaning

Used tools must be well cleaned with CIKOsol or CIKOsolvent 20 directly after usage.

# Packaging

CIKOcem PUR-SL is available in 20 kg kits consisting of Parts A, B, C and D.

# Storage

CIKOcem PUR-SL should be stored under cool and enclosed shaded area between 5°C and 25°C away from direct sunlight, moisture and water.

# Shelf life

CIKOcem PUR-SL has a shelf life of 6 months if stored in accordance with CIKO instructions.

# **Precautions**

- temperatures exceeding 35°C, the At workability, pot life and self-healing properties of the mixed material is reduced and affected.
- Do not apply the material under direct sunlight. The cured material will colour fade when subjected to UV rays.
- For thicknesses higher than 6 mm consult CIKO technical service department

#### Legal Notice and Warranty



- During application, the relative humidity shall not exceed 75%, the use of dehumidifier equipment is required in condition where relative humidity is an excess of 75%.
- During and within 12 hours of application, ensure that the ambient and substrate temperatures are between 10°C and 35°C.
- Surface temperature is at least 3°C above dew point temperature.
- It is recommended to use a single batch of CIKOcem PUR-SL for a continuous wet application to ensure colour uniformity.
- CIKOCem PUR-SL does not withstand negative water pressure.
- Do not apply CIKOcem PUR-SL over soaked concrete or standing water.
- CIKOCem PUR-SL is only suitable for concrete substrates.

# Health & safety

Use standard dust mask to avoid inhalation of dust. Powder when wet or moist can cause burns to skin and eyes which should be protected during use. If comes in contact with skin/eyes, flush with plenty of fresh water and seek medical advice.

Refer Material Safety Data Sheet for further details.

# **Technical Support**

For any technical support, do not hesitate to contact CIKO team at any time as CIKO offers on and off-site services to end users, specifier and contractors.

# More from CIKO Middle East

A wide range of construction chemical products are manufactured by CIKO Middle East which includes:

- Concrete admixtures and additives  $\triangleright$
- $\triangleright$ Waterproofing and damp-proof coatings
- $\geq$ Surface treatments
- $\geq$ Flooring and toppings
- $\geq$ Grouts and anchors
- $\triangleright$ Tile adhesives and grout
- $\triangleright$ Concrete repair materials
- $\geq$ Adhesives and bonding agent
- $\geq$ Protective coating
- $\triangleright$ Joint Sealants and Moulding compounds
- $\triangleright$ Ancillaries

CIKO warrants this product to be free from manufacturing defects and to meet the technical properties stated in the current Technical Data Sheet, if used as directed within its shelf life. Satisfactory results depend not only on quality of product but also on many factors beyond our control. CIKO makes no other warranty or guarantee, express or implied, including warranties of merchantability or fitness for a particular purpose with respect to its product. The sole and exclusive remedy of purchaser for any claim concerning this product, including but not limited to, claims alleging breach of warranty, negligence, strict liability or otherwise, is the replacement of product or refund of the purchase price, at the sole option of CIKO. Any claims concerning this product must be received in writing within one (1) year from the date of shipment and any claims not presented within that period are waived by purchaser. CIKO will not be responsible for any special incidental, consequential including lost profits or punitive damages of any kind. Purchaser must determine the suitability of the products for the intended use and assumes all risks and liabilities in connection therewith. This information and all further technical advice are based on CIKO's present knowledge and experience. However, CIKO assumes no liability for providing such information and advice including the extent to which such information and advice may relate to existing third party intellectual property rights, especially patent rights, nor shall any legal relationship be created by or arise from the provision of such information and advice. CIKO reserves the right to make any changes according to technological progress or further developments. The Purchaser of the Product(s) must test the product(s) for suitability for the intended application and purpose before proceeding with a full application of the product(s). Performance of the product described herein should be verified by testing and carried out by qualified experts.

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All CIKO products are manufactured under a strict management system conforming to and in compliance with requirements of international standards of Quality, Environmental, occupational Health and Safety ISO 9001, ISO14001 and ISO45001.





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